

Pocan[®] BF2505

PBT FR(17)

Injection Molding, Unreinforced, Flame Retardant

<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
<i>RHEOLOGICAL PROPERTIES</i>			
	<i>VALUE</i>		
Molding shrinkage (normal)	2.2	%	ISO 294-4
Molding shrinkage (parallel)	2.2	%	ISO 294-4
<i>MECHANICAL PROPERTIES</i>			
	<i>VALUE</i>		
Tensile modulus	3000	MPa	ISO 527-1/-2
Yield stress	50	MPa	ISO 527-1/-2
Yield strain	3	%	ISO 527-1/-2
Nominal strain at break	8	%	ISO 527-1/-2
Flexural modulus	3000	MPa	ISO 178
Flexural strength	90	MPa	ISO 178
Flexural strain at flexural strength	5.5	%	ISO 178-A
Izod impact strength (+23°C)	100	kJ/m ²	ISO 180/1U
<i>THERMAL PROPERTIES</i>			
	<i>VALUE</i>		
Melting temperature (10°C/min)	225	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	60	°C	ISO 75-1/-2
Burning Behav. at 0.75 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	0.75	mm	IEC 60695-11-10
Burning Behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
Burning Behav. at 3.0 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	3	mm	IEC 60695-11-10
Glow Wire Flammability Index GWFI	960	°C	IEC 60695-2-12

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
GWFI (Thickness (1) tested)	0.75	mm	IEC 60695-2-12
Glow Wire Ignition Temperature GWIT	875	°C	IEC 60695-2-13
GWIT (Thickness (1) tested)	0.75	mm	IEC 60695-2-13
<i>ELECTRICAL PROPERTIES</i>			
	<i>VALUE</i>		
Comparative tracking index (PLC)	0	class	UL 746A
<i>OTHER PROPERTIES</i>			
	<i>VALUE</i>		
Density	1430	kg/m ³	ISO 1183
<i>PROCESSING RECOMMENDATIONS</i>			
	<i>VALUE</i>		
Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4-8	h	
Residual moisture content	0.00-0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	240-260	°C	
Mold temperature	80-100	°C	